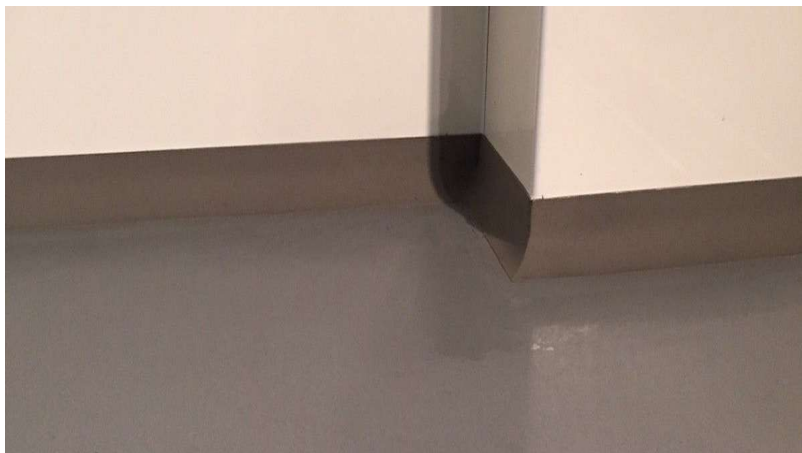


FLOORBOND CV

Epoxy Coving Base Coat



PRODUCT DESCRIPTION

FLOORBOND CV is a Three pack epoxy base, coving base coat for concrete Floor coating. FLOORBOND CV is base coats, to develop coving of require thickness.

PRINCIPAL CHARACTERISTICS

FLOORBOND CV is a Base Coat of a Coving Coat system for concrete and masonry Substrates and recommended thickness is 1-10 mm.

- It has an excellent compressive strength and abrasion resistance.
- Very good wearing and chemical resistance.
- Excellent adhesion to concrete and masonry Substrates
- Excellent impact resistant and flexibility.
- High mechanical strength.

TECHNICAL DATA

PROPERT	RESULTS
Density	1.70±0.03 g/cc
Dry Film Thickness	1 to 10 mm
Theoretical consumption	1.45±0.03 kg, for 1Running meter
Drying Time (@ 30 °C)	Surface Dry - 3 hours Hard Dry - 24 hours Full Cure- 7 days (minimum)

Pot Life @ 30 °C	45 min.
Compressive strength	>80 N / mm ² as per IS 9162
Flexural strength	>40 N / mm ²
Adhesion	>1.50 N / mm ²
Corrosion Resistance	Excellent
Flame resistance	Self Extinguishing Flame Retardant

APPLICATION METHOD

SURFACE PREPARATION

A clean, dry and sound, concrete substrate is essential for Floor coating application and in ensuring maximum bonding between the substrate and flooring system. New concrete surface must be a minimum of 30 days old, free from curing Compounds and have moisture content less than 3-4 % prior to application of the primer. The surface can be prepared mechanically using shot blasting or other blasting equipment, or by acid etching followed by thorough water wash and wire brushing. The choice of surface preparation should be determined by the extent and nature of contamination present on the concrete surface. All dust present must be removed prior to coving coat application.

Mixing Ratio – 2.00:1.00:20.00 (BASE: HARDENER: FILLER)

MIXING

Stir the base and hardener separately, with the help of Power Driven hand stirrer, mix hardener into the base. Then add filler in that mixture as per the stated mixing ratio Apply after induction time and before expiration of pot life.

APPLICATION

Coving coat can be applied on primed Substrate temperature should be at least 3 °C above dew point. Maximum relative humidity during application and curing is below 85% All tools and equipment can be cleaned with Highbond Thinner. Coving coat application must be done when the primer is dry. Allow to cure for overnight.

STORAGE & PACKING

Store in a cool, dry place.
FLOORBOND CV Available in 20 KG Packing.

SHELF LIFE

12 Months (cool & dry place)

SAFETY INFORMATION

As a general safety measure, inhalation of solvent vapors or coating mist and contact of coating with skin & eyes should be avoided. Forced ventilation should be provided when applying coating in Confined spaces or stagnant air. Even when ventilation is provided, respiratory, skin and eye Protections are always recommended while coating application.

LIMITATION OF LIABILITY

The information in this data sheet is based upon laboratory tests we believe to be accurate and is intended for guidance only. All recommendations or suggestions relating to the use of the products made by Highbond Coatings Pvt Ltd, whether in technical documentation or in response to a specific enquiry, or otherwise, are based on data which to the best of our knowledge are reliable. The products and information are designed for users having requisite knowledge and industrial skills and it is the end-user's responsibility to determine the suitability of the product for its intended use. Highbond Coatings Pvt Ltd has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Highbond Coatings Pvt Ltd does therefore not accept any liability arising from loss, damage or injury resulting from such use or the contents of this data Sheet.

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